







**a** 25100 - 26000 kg





### DX225LC-3 / DX255LC-3

**Crawler Excavator** 





# Doosan – Building your tomorrow today

#### ■ Be part of the great Doosan family

The Doosan Group was founded in 1896. It is headquartered in Seoul, South Korea, and today is one of the fastest growing companies in the world:

From 1896, the first modern local store in Korea

20th century & beyond, major player in various industries all around the world



Today, a global leader **Support Business (ISB)** 



AN EXPLOSIVE GROWTH RECORD **DOOSAN GROUP REVENUE** 

117 years of history

43100 employees in 34 countries

#### **Global presence:**

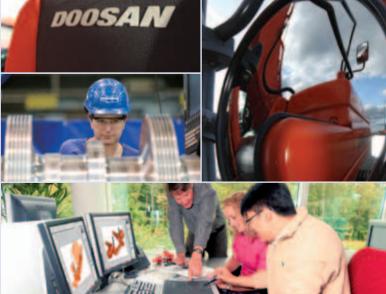
- 56 subsidiaries
- 3700 distributors worldwide

#### Dramatic growth over the past decade:

- 23% average annual revenue growth since 2000
- From 3.4 to 24.6 KRW trillion between 1998 and 2010







#### Doosan Group



#### **Doosan Engine**

• World N° 2 in medium speed marine diesel engines



#### **Doosan Mecatec**

- World N° 1 chemical process equipment company
- 60000 tonnes annual production capacity



#### **Doosan Construction** & Engineering

A pioneering leader in construction of residential and public buildings, civil works and industrial facilities.



#### **Doosan Heavy Industries** & Construction

- World N° 1 in desalination plant
- · World N° 1 in heat recovery
- steam generator area
   World N° 1 in mould & tool steel
   World N° 3 in crankshafts



#### **Doosan Infracore**

- World N° 1 in compact loaders
- · World N° 1 in attachments
- World N° 1 in portable air
- compressors N° 1 in China:
- 22000 excavators sold in 2010

### Doosan – One-stop shop

#### ■ From machine manufacturer... TO FULL SOLUTION PROVIDER

All Doosan Infracore Construction Equipment products are designed and built to deliver the highest levels of performance and productivity. Parts and service support are intended to fully maintain the performance, productivity and reliability expected of our products throughout their entire lifetime as well as ensure the highest trade-in and residual values.

# GENUINE PARTS Totally Doosan

### Ask your dealer for a full range of services designed for you!

Your dealer is your local specialist to ensure you receive the maximum benefits from our integrated package. Think in advance, think to ensure the success of your equipment!



- **O** Genuine parts
- ② Extension of warranty
- **3** Maintenance contract
- **4** Telematics
- **6** Monitoring systems
- **6** Financial solutions
- Doosan approved attachments







### Doosan Infracore Construction Equipment

We have been building a global production and business network since 1990 to become one of the world's foremost construction equipment manufacturers. In addition to operating large-scale factories worldwide, we have also established sales subsidiaries, branches and a dealership network all over the globe, making us a truly global player in every respect.





# MORE PRODUCTIVITY WITH TOP-NOTCH FUEL EFFICIENCY

Reliable and well protected hydraulic, electric and lubrication routings with simple, optimised layout

#### MAXIMUM EFFICIENCY

- New powerful DOOSAN DL06K "Common Rail", Stage IIIB compliant, EGR 6 cylinder engine
- e-EPOS System (Electronic Power Optimising System) and hydraulic power boost function for optimised combustion and minimised emissions
- Efficient conversion of engine output into hydraulic performance for better fuel efficiency and lower costs
- Electronic fan clutch that reduces fuel consumption and noise level while improving cooling performance

#### OMFORTABLE WORKSPACE

- Spacious, newly designed, pressurised ROPS cab with low noise and vibration levels
- Fully adjustable heated air suspension seat as standard
- Large sun roof for extra overhead visibility
- Air conditioning with climate control
- Extra-large door for easy access

#### **EASY MAINTENANCE**

- Easy access to all maintenance components
- Maintenance data available directly from contro panel
- Fuel pre-filter with water separator
- PC access for maintenance and repairs
- Self-diagnosis function
- Reliable Doosan parts
- Battery cut-off switch and increased capacity (150 Ah)

# Extra durable undercarriage with 2 track guards per track frame

#### SOLID STRENGTH

- Heavy-duty X-shaped undercarriage with integrated track spring and idler plus durable box section track frame
- Undercarriage narrow / standard: 3.00 / 3.20 m (DX255LC-3)
- Increased drawbar pull of 27.5 t (DX225LC-3) 28.5 t (DX255LC-3)



# All-round versatility and improved fuel efficiency

#### Expect the best out of your machine

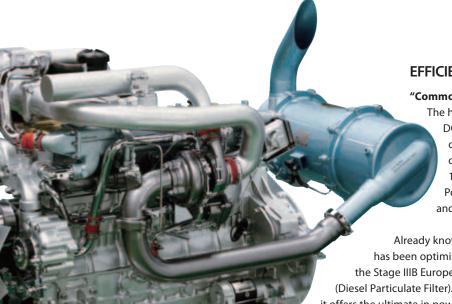
Whatever your application - digging, trenching, levelling, road maintenance, pipe laying or landscaping - you can rely on the DX225LC-3 & DX255LC-3 to take all these tasks in their stride with efficient, dependable performance that saves you time and money.

- Improved hydraulic system using the engine power more effectively, maximising pump output and offering more comfort, smoothness and accuracy
- Increased digging power, swing torque, lifting capacities and traction force combine for performance you can rely on day after day
- Improved fuel efficiency means you can keep costs down and reduce the environmental impact



### **6 ASSETS TO YOUR BENEFIT!**

- Power: DX225LC-3: 124 kW (167 HP) at 1800 rpm DX255LC-3: 138 kW (185 HP) at 1900 rpm, 6 cylinder engine
- Productivity: side lifting capacity at 6 m reach and 3 m height: DX225LC-3: 4.91 t DX255LC-3: 6.50 t
- Excavation: max. arm digging force: DX225LC-3: 12.6 t DX255LC-3: 15.4 t
- Traction: max. drawbar pull: DX225LC-3: 27.5 t DX255LC-3: 28.5 t
- Manoeuvrability: max. swing torque: DX225LC-3: 82.4 kNm DX255LC-3: 96.9 kNm
- Size: Ideal dimensions and working range



**EFFICIENT MANAGEMENT OF FUEL AND HYDRAULICS** 

"Common Rail" Doosan DL06K engine

The heart of the DX225LC-3 & DX255LC-3 is the "Common Rail" DOOSAN DL06K 6 cylinder engine, carefully designed with common rail injection and 4 valves per cylinder. The engine delivers 124 kW / 165 PS (167 HP) at only 1800 rpm – DX225LC-3 138 kW / 182 PS (185 HP) at only 1900 rpm – DX255LC-3. Powerful torque allows efficient use of the hydraulic system and faster working cycles.

Already known for its outstanding reliability, the DOOSAN DL06K engine has been optimised for the DX225LC-3 & DX255LC-3 and is now compliant with the Stage IIIB European regulations using EGR (Exhaust Gas Recirculation) and DPF (Diesel Particulate Filter). In combination with the e-EPOS electronic control system, it offers the ultimate in power delivery and fuel economy.

Wastegate turbocharger

Allows diverting of exhaust gases away from the turbine wheel to better regulate max boost pressure & protect engine. It also results in less lag time before turbo begins to spool/create boost maximizing torque, plus reduce wear in high rpm & low load conditions. Turbocharger increases the density of the air, enabling the engine to produce more power

with few effects from altitude.

### ADVANCED TECHNOLOGY FOR OPTIMUM POWER MANAGEMENT

#### e-EPOS system (Electronic Power Optimising System)

If the engine is the heart of the excavator, the e-EPOS is its brain. It provides a perfectly synchronised communication link between the engine's ECU (Electronic Control Unit) and the hydraulic system. A CAN (Controller Area Network) system enables a constant flow of information between the engine and hydraulic system, ensuring power is delivered exactly as needed.

#### Simple and efficient

- Choice between 4 power modes and 4 working modes guarantees optimum performance in all conditions
- Proportional auxiliary control for attachments
- Regulation and precise control of the flow rate required by the work group
- Self-diagnosis function allows technical problems to be resolved quickly and efficiently
- Operational memory provides a graphic display of the machine status
- Maintenance and oil change intervals can be displayed

#### EGR with diesel particulate filter

EGR, which requires enhanced cooling capacity, reduces NOx by recirculating exhaust back into the engine. This dilutes the amount of oxygen in the combustion chamber and lowers the combustion peak temperature.

Cleaned exhaust with lower
PM (Particulate Matter)
concentration comes out.

Diesel Particulate Filter filters

DOC (Diesel Oxidation Catalyst) reacts with exhaust and transforms PM emissions into harmless substances.

#### **Fuel efficiency**

**Exhaust with higher PM** 

concentration goes in.

∷∷ Exhaust

- Auto-idle function enables fuel saving (lowered from 1000 to 800 rpm)
- New electronic fan clutch optimizes cooling for more fuel savings
- $\bullet$  ECO gauge: monitors fuel consumption to maintain economic operation
- Improved Main Control Valve (MCV) performance reduces energy loss
- Additional sensor allows a more efficient selection of flow/pressure/rpm according to load requirements

#### Quick and efficient

The main hydraulic pumps have an increased capacity, reducing cycle times for heightened productivity. A high capacity gear pump improves pilot line efficiency.



#### **ECO Gauge and ECO symbo**

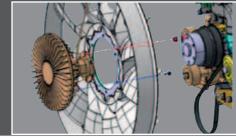
The ECO gauge shows the average fuel efficiency for 1 minute's operation.

The ECO symbol changes from green to amber, red and grey colour to show the workload when using the equipment.



#### **Electronic viscous fan clutch**

For optimum cooling, fan speed is controlled electronically by a fan clutch, resulting in lower fan noise and better fuel efficiency.



# The ideal workspace — designed around you

The DX225LC-3 & DX255LC-3 are designed to provide you with the best possible working conditions. The sophisticated pressurised ROPS cab is ISO-certified for your safety. Its spacious interior offers a fully adjustable, heated air suspension seat. Comfortably seated, you have easy access to several storage compartments and a clear all-round view of the worksite. Noise and vibration levels have been reduced while air conditioning and automatic climate control allow you to maximize your productivity and return on investment.



#### Heated air suspension seat (standard)

As well as being adjustable and offering lumbar support, the seat has an air suspension system to reduce vibrations. It also features a button to activate the seat heating system. A storage box has been placed under the seat for extra convenience.



#### Storage space

Plenty of storage space means you can keep all your personal belongings within reach. The new cab contains 7 storage spaces including one hot/cool box.



#### Air conditioning with climate control

The electronically controlled air conditioning system features 5 different operating modes allowing the operator to adjust the airflow to suit conditions. A recirculated air function is also available.

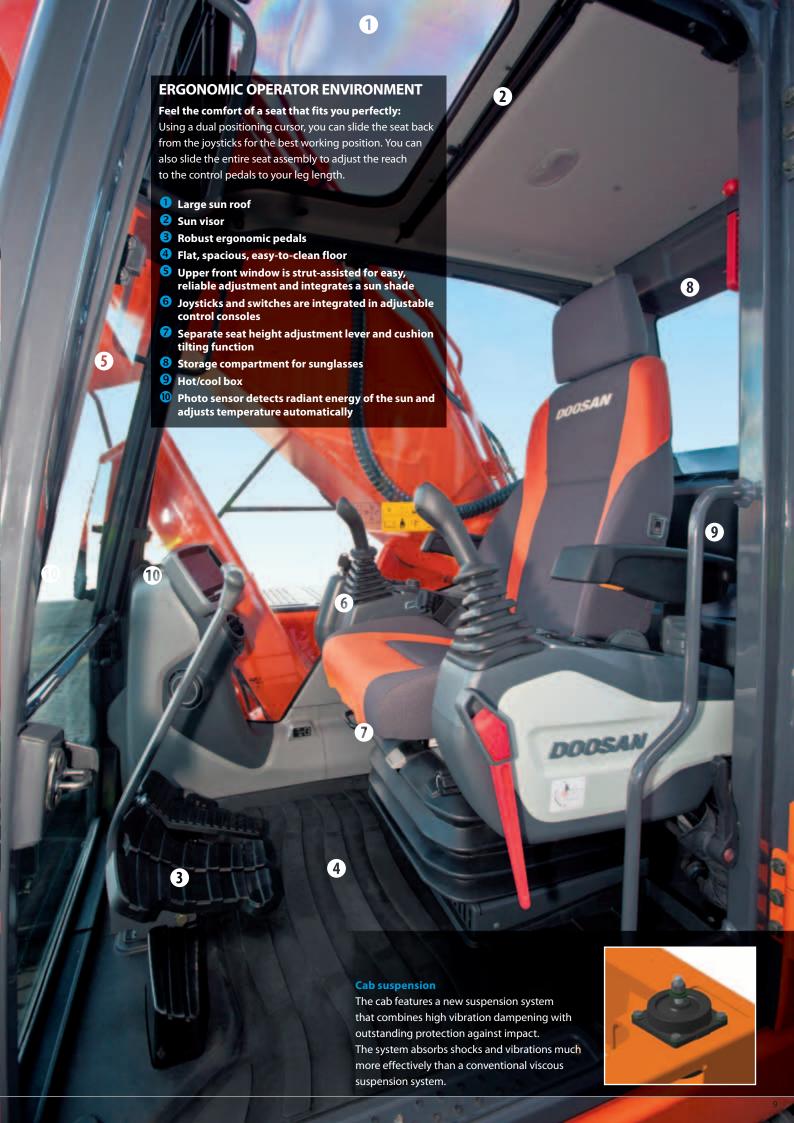




#### MP3/USB radio and USB port

A USB port (standard) allows connection of an MP3 player (MP3/USB radio with CD player optional).





### Maximum controllability in every situation

Doosan's unique new jog shuttle switch gives you easy, precise control over all machine functions. Proportional auxiliary flow means that the excavator's huge power is matched by smooth, confident manoeuvres. Using highly sensitive joysticks and clear controls positioned for convenient access, you are able to work safely and confidently with minimum effort. Even the switches have been ergonomically placed on the right-hand control stand and positioned according to the frequency with which they are used. The highest standards of efficiency are just a finger's reach away.



#### Jog shuttle control switch

- · Power mode and Work mode
- · Auto-idle / Buzzer Stop
- · Adjustments of rpm, hydraulic flow and pressure for attachments
- · Rear view camera
- Multimedia: video: AVI (DivX®), MP4, WMV
  - audio: MP3
- · Menu change or selection

#### **Colour LCD monitor panel**

The upgraded 7" TFT LCD panel features a day and night display and has been relocated within the operator's line of sight. The monitor is userfriendly and gives full access to machine settings and maintenance data. Any abnormality is clearly displayed on the screen, allowing you to work safely and confidently with an accurate overview of all conditions. All functions are totally controllable, directly via the screen or using the Jog shuttle switch.



#### 4 Work modes to suit your application

- 1-way mode and 2-way mode
- · Digging mode and lifting mode

#### 4 Power modes for maximum efficiency

- · Power plus mode
- Power mode
- Standard mode
- Economy mode

#### Gauges

- Engine coolant and hydraulic oil temperatures
- Eco symbol: changes colour when operating conditions change (idle, normal or loading)
- · Eco gauge: shows the average fuel efficiency for 1 minute of operation
- · Warning symbols



4 Work modes



4 Power modes



Auto-idle



Monitoring



User menu



Service menu



Attachment presets

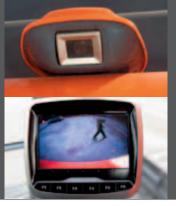


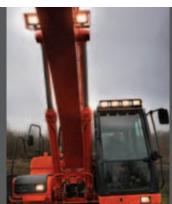


Filter/oil information Anti-theft protection

- A rear view camera shows you a clear view of what's happening behind the machine. A side view camera is also available as an option for jobs requiring extra safety measures
- Cab and boom lights are fitted as standard, greatly enhancing safety on night-time jobs
- Large side mirrors improve all-round visibility (ISO compliant)

Other standard safety features include: automatic overheating prevention, low oil pressure sensor, engine emergency cut-off switch, auxiliary mode switch (to stop the pump if the control system malfunctions), overload warning device. An optional travel/swing alarm is also available.







#### Simple operation

- "Short stroke" joysticks enable easy, precise control of all operations
- A thumb wheel switch and buttons on the joysticks allow proportional control of attachments such as grabs, crushers and grapples
- A straight travel pedal can be installed to facilitate operation when moving in a straight line



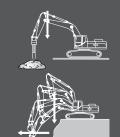
#### **Dynamic power management**

- Automatic travel speed function
- Activation of the power boost control system increases digging power by 10%
- A one-touch deceleration button immediately reduces engine speed to low or idle
- Auto-idling starts after 4 seconds at low rpm. This decreases fuel consumption and reduces noise levels in the cab
- Jog shuttle dial for engine rpm

#### Floating boom function (optional)

- The intelligent floating boom mode allows the boom to move up and down freely when external force is applied.
- The breaker mode restricts the boom to downward movement only. This means
  that the breaker can be operated using only the weight of the work group on the
  front, without additional force. The breaker remains in constant contact with the
  object. The result is reduced shock and vibration and longer breaker service life.
- During truck loading, the lowering of the boom can be controlled without hydraulic pump flow discharge. This increases productivity and fuel efficiency.





# Quality you can rely on

#### Designed for long-term all-round heavy duty operation

In your profession, you need equipment you can depend on. At DOOSAN, we use highly specialised design and analysis tools to make sure our machines are as robust and durable as can be. Our materials and structures undergo stringent testing for strength and resilience in the most extreme conditions.

#### RESILIENT CHAIN FOR TOP CLASS RELIABILITY

The DX225LC-3 and DX255LC-3 are fitted with the same super-strong chain. The 19.0 cm link pitch, 3.8 cm pin diameter and heavy-duty running gear are ideally suited for long, trouble-free service in the roughest conditions.

- Track chains: the sealed and lubricated track chains are specifically designed for better pin and bushing retention. Exclusive heat treatment gives the links a consistent surface and strong core hardness, enhancing their durability
- Track guards: two guards per track frame (standard) protect against track derailment



#### Strengthened boom

Finite Element Analysis (FEA) has been used to calculate the best load distribution throughout the boom structure. Combined with increased material thickness, this means that element fatigue is limited and both reliability and component life are increased.

#### Arm assembly

Cast elements and reinforcements have been added to give the arm assembly greater strength and a longer lifetime. The arm link boss and side plates have been combined for increased durabilty.



The hydraulic line routing is straight and simple for a neat, compact design that enhances its durability and minimizes the pressure lost.



#### **Extra-strong X-chassis**

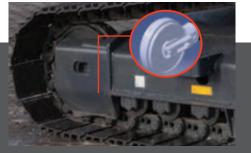
The X-shaped undercarriage has been designed using Finite Element Analysis and 3D computer simulation to ensure optimum structural integrity and durability. The swing gear is solid and stable.





#### Heavy-duty sprocke

The sprocket is deep induction hardened and the depth pattern on the entire tooth profile is optimised for long-lasting service. Cast steel sprockets guarantee the highest resistance and durability even in the most severe applications. The sprocket tooth shape has been redesigned to prevent popping and increase component life.



#### Integrated track spring and idle

The track spring and idler have been joined together for long-lasting performance and convenient maintenance. A new seal and cylinder body rod have been used to avoid leakage. Special heat treatment ensures optimum hardness and long-lasting resistance to wear.



#### Tracks

For long-term dependability in all conditions, the chain is composed of sealed, self-lubricating links which are isolated from all external contamination. The tracks are locked by mechanically bolted pins. In areas subjected to great stress, the track link thickness has been reinforced.





#### Extra robust parallel dozen

- Large reinforced covers protect the dozer and stabilizer cylinders.
- The shape of the dozer blade is designed to facilitate pulling and mixing of materials.
- Dozer forward design, large working angle and reinforced components to ensure optimum stability when lifting or while working on sloped terrain.



### Cast counterweight and steel compartment

A cast counterweight minimises deformation resulting from external impact. Operating stability has been increased by use of a low centre of gravity design. All external compartment panels are made of steel for extra durability.



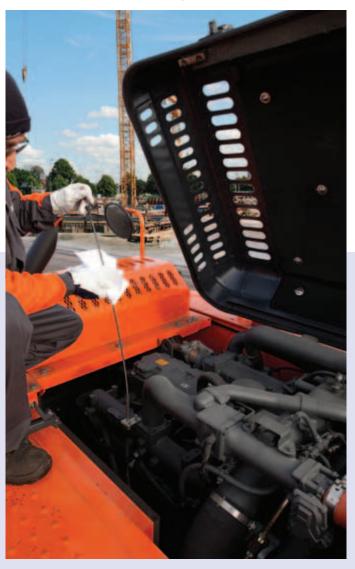
#### Bushing and polymer shim

A highly lubricated metal is used for the boom pivot in order to increase the component lifetime and extend the greasing intervals.

A polymer shim is added to the bucket pivot to maintain precise control over the equipment and extend greasing intervals.

### More value – less maintenance

Short maintenance operations at long intervals mean you can depend on your equipment being available on site when it's needed. The DX225LC-3 & DX255LC-3 are designed for simple routine maintenance, while skilled Doosan technicians are available to provide extra support when you need it. You can choose the package you need from a broad range of service agreements to get the most out of your machine. Uptime, productivity and residual value are all maximised, making these excavators an economical and rewarding choice.



#### Maintenance access made simple

- Large handrails are installed along with anti-slip steps and plates, for safer, easier access to the engine compartment
- The cab's air conditioning filter is lockable and placed on the side of the cab for easy access
- A battery cut-off switch makes it easy to disconnect the battery during long-term storage
- The hour meter display can be easily checked from ground level
- Cock valves have been fitted on the pre-filter piping line and fuel tank drain piping to make servicing easier and prevent pollution from leakage







#### **Access to components**

- Engine parts can be easily reached via the top and side panels
- Access to the various radiators and filters is very easy, making routine maintenance easier





#### Protective oil return filter

The protection of the hydraulic system is made more effective by the use of glass fibre technology in the main oil return filter.
With more than 99.5% of foreign particles filtered out, the oil change interval is extended.



#### Fuel pre-filter with water separator sensor

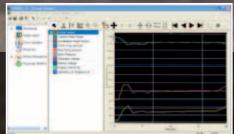
High efficiency fuel filtration is attained by the use of multiple filters. These include a fuel pre-filter fitted with a water separator that removes moisture, dirt and debris from the fuel. A warning sensor is added to each fuel filter to indicate when water draining is required.



#### Engine oil filter

The engine oil filter offers a high level of filtration allowing a long interval between changes. It is easy to access and is positioned to avoid contaminating the surrounding environment.





#### **PC** monitoring

A PC monitoring function enables connection to the e-EPOS system. Thus, various parameters can be checked during maintenance, including pump pressures and engine speed.

This information can be saved and printed for analysis



#### **Convenient fuse box**

The fuse box is located in the storage compartment behind the seat, providing a clean environment and convenient access.



#### **DPF regeneration switch**

Regeneration is automatic and doesn't interfere with operation. When the level of soot is too high, a warning symbol alerts the operator that he can activate regeneration at any time.



**Centralised greasing points** 

To make maintenance easier, the greasing points have been centralised.

### **Technical specifications**

#### \* Engine

#### Model

Doosan DL06K

4-Cycle Water-Cooled, Turbocharged,

Common Rail Direct Injection, Exhaust Gas Recirculation

Diesel Particulate Filter (DPF)

#### · No. of cylinders

6

#### Rated power

#### DX225LC-3 / DX255LC-3

121 kW (165 PS) at 1800 rpm / 134 kW (182 PS) at 1900 rpm (DIN 6271) 124 kW (167 HP) at 1800 rpm / 138 kW (185 HP) at 1900 rpm (SAE J1995) 121 kW (163 HP) at 1800 rpm / 134 kW (180 HP) at 1900 rpm (SAE J1349)

• Max. torque at 1400 rpm

DX225LC-3 / DX255LC-3

77 kgf/m (755 Nm) / 82 kgf/m (804 Nm)

• Idle (low - high)

DX225LC-3 / DX255LC-3

800  $[\pm 20]$  - 1900 [+25/-50] rpm / 800  $[\pm 20]$  - 2000 [+25/-50] rpm

Piston displacement

5890 cm<sup>3</sup>

Bore x stroke

100 mm x 125 mm

Starter

24 V / 6.0 kW

• Batteries - Alternator

2 x 12 V / 150 Ah - 24 V, 80 A

Air filter

Double element with automatic dust evacuation.

#### \* Hydraulic system

The brain of the excavator is the e-EPOS (Electronic Power Optimizing System). It allows the efficiency of the hydraulic system to be optimised for all working conditions and minimises fuel consumption. The e-EPOS is connected to the engine's electronic control unit (ECU) via a data transfer link to harmonise the operation of the engine and hydraulics.

- The hydraulic system enables independent or combined operations
- Two travel speeds offer either increased torque or high speed
- · Cross-sensing pump system for fuel savings
- Auto deceleration system
- Four operating modes, four power modes
- Button control of flow in auxiliary hydraulic circuits
- · Computer-aided pump flow control

#### \* Pumps

| Duran    | Time                    | Displacement<br>(cm³/rev) | Max.<br>(I/n | Relief valve            |                       |
|----------|-------------------------|---------------------------|--------------|-------------------------|-----------------------|
| Pump     | Туре                    | (cm³/rev)                 |              | DX255LC-3<br>@ 1900 rpm | pressure<br>(kgf/cm²) |
| Main (2) | Tandem,<br>Axial piston | 2 x 115                   | 2 x 206      | 2 x 219                 | -                     |
| Pilot    | Gear                    | 15                        | 27           | 28.5                    | 40.0                  |

#### • Maximum system pressure

Boom/arm/bucket

Work/travel: DX225LC-3: 330 kg/cm<sup>2</sup> [+10/0]

DX255LC-3: 349 kg/cm<sup>2</sup> [+10/0]

Rotation: DX225LC-3: 270 kg/cm<sup>2</sup>

DX255LC-3: 275 kg/cm<sup>2</sup>

Power: DX225LC-3: 350 kg/cm<sup>2</sup> [+10/0]

DX255LC-3: 370 kg/cm<sup>2</sup> [+10/0]

#### \* Weight

|                | Chaowidth (mm)  | Operating | weight (t) | Ground pressure (kgf/cm²) |           |  |  |  |
|----------------|-----------------|-----------|------------|---------------------------|-----------|--|--|--|
|                | Shoe width (mm) | DX225LC-3 | DX255LC-3  | DX225LC-3                 | DX255LC-3 |  |  |  |
|                | 600 (Std)       | 21.9      | 25.1       | 0.46                      | 0.51      |  |  |  |
| Triple presses | 700             | 22.2      | 25.4       | 0.40                      | 0.44      |  |  |  |
| Triple grouser | 800             | 22.5      | 25.7       | 0.36                      | 0.39      |  |  |  |
|                | 900             | 22.8      | 26.0       | 0.32                      | 0.35      |  |  |  |

#### \* Undercarriage

Very robust construction throughout. All welded structures designed to limit stresses. High-quality, durable materials. Lateral chassis welded and rigidly attached to undercarriage. Track rollers lubricated for life. Idlers and sprockets fitted with floating seals. Track shoes made of induction-hardened alloy with triple grouser. Heat-treated connecting pins. Hydraulic track adjuster with shock-absorbing tension mechanism.

#### Number of rollers and track shoes per side DX225LC-3 / DX255LC-3

 Upper rollers (standard shoe):
 2 (ø 142 mm) / 2 (ø 142 mm)

 Lower rollers:
 8 (ø 154 mm) / 10 (ø 160 mm)

 Number of links & shoes per side:
 49 / 51

 Overall track length:
 4445 / 4625 mm

#### \* Hydraulic cylinders

Piston rods and cylinder bodies of high-strength steel. Shock-absorbing mechanism fitted in all cylinders for shock-free operation and extended piston life.

| Callin Laur           | 0        | Bore x rod diameter x stroke (mm) |                  |  |  |  |  |  |
|-----------------------|----------|-----------------------------------|------------------|--|--|--|--|--|
| Cylinders             | Quantity | DX225LC-3                         | DX255LC-3        |  |  |  |  |  |
| One-piece boom        | 2        | 125 x 85 x 1263                   | 130 x 90 x 1365  |  |  |  |  |  |
| Arm                   | 1        | 140 x 100 x 1450                  | 140 x 100 x 1655 |  |  |  |  |  |
| Bucket                | 1        | 120 x 80 x 1060                   | 125 x 85 x 1080  |  |  |  |  |  |
| Two-piece boom        | 2        | 125 x 85 x 1263                   | 130 x 90 x 1335  |  |  |  |  |  |
| Two-piece boom, lower | 1        | 150 x 100 x 1300                  | 160 x 100 x 1300 |  |  |  |  |  |
| Two-piece boom, upper | 1        | 140 x 100 x 1450                  | 140 x 100 x 1655 |  |  |  |  |  |
| Bucket SLR            | 1        | 95 x 65 x 900                     | -                |  |  |  |  |  |



#### \* Swing mechanism

- High-torque, axial piston motor with planetary reduction gear bathed in oil
- Swing circle: single-row, shear type ball bearing with inductionhardened internal gear
- Internal gear and pinion immersed in lubricant
- Max. swing speed: DX225LC-3: 0 to 10.9 rpm / DX255LC-3: 0 to 9.9 rpm
- Max. swing torque: DX225LC-3: 8400 kgf/m (Eff.=80%: 6689 kgf/m)
   DX255LC-3: 9880 kgf/m (Eff.=82%: 8127 kgf/m)

#### \* Drive

Each track is driven by an independent, high-torque axial piston motor through a planetary reduction gearbox. Two levers / foot pedals guarantee smooth travel with counter-rotation on demand.

| <ul> <li>Travel speed (low - high)</li> </ul>     | DX225LC-3 / DX255LC-3           |
|---|---------------------------------|
|   | 3.0 / 5.5 km/h / 3.2 / 5.6 km/h |
| <ul> <li>Maximum traction (low - high)</li> </ul> | DX225LC-3 / DX255LC-3           |

14.9 / 27.5 t / 16.6 / 28.5 t

Maximum gradeability

35° / 70%

#### \* Fluid capacities

| • Fuel tank  | DX225LC-3 / DX255LC-3 |
|--|-----------------------|
|  | 400   / 410           |
| <ul> <li>Cooling system (radiator capacity)</li> </ul> | DX225LC-3 / DX255LC-3 |
|  | 22.3   / 28           |
| Hydraulic oil tank                                     | DX225LC-3 / DX255LC-3 |
|  | 200   / 240           |
| • Engine oil   | DX225LC-3 / DX255LC-3 |
|  | 27   / 27             |
| Swing drive  | DX225LC-3 / DX255LC-3 |
|  | 51/71                 |
| • Travel device  | DX225LC-3 / DX255LC-3 |
|  | 2 x 3.3 l / 2 x 3.9 l |

#### **\*** Environment

Noise levels comply with environmental regulations (dynamic values).

| Noise level LwA | DX225LC-3 / DX255LC-3              |
|-----------------|------------------------------------|
| Guaranteed:     | 103 dB(A) / 104 dB(A) (2000/14/EC) |
| Measured:       | 102 dB(A) / 102 dB(A) (2000/14/EC) |
| Operator LpA    |                                    |

70 dB(A) (ISO 6396)

#### \* Buckets

|                |                  |                         |                        |                |                            |                    | DX22               | 5LC-3              |                    |                            |                |                  |                   |                        |                |  |                    | DX25               | 5LC-3   |                    |                    |
|----------------|------------------|-------------------------|------------------------|----------------|----------------------------|--------------------|--------------------|--------------------|--------------------|----------------------------|----------------|------------------|-------------------|------------------------|----------------|--|--------------------|--------------------|---|--------------------|--------------------|
| Bucket<br>Type | Capacity<br>(m³) | Width<br>(mm)           |                        | Weight<br>(kg) | One-piece boom:<br>5700 mm |                    |                    | boom:              |                    | SLR<br>boom:<br>8500<br>mm | Bucket<br>Type | Capacity<br>(m³) | y Width<br>(mm)   |                        | Weight<br>(kg) | One-piece boom:<br>5900 mm<br>t Standard track /<br>Narrow track |                    |                    | Two-piece boom:<br>6090 mm<br>Standard track/<br>Narrow track |                    |                    |
|                | SAE              | With<br>side<br>cutters | W/O<br>side<br>cutters |                | Arm:<br>2400<br>mm         | Arm:<br>2900<br>mm | Arm:<br>3500<br>mm | Arm:<br>2400<br>mm | Arm:<br>2900<br>mm | Arm:<br>6200<br>mm         |                | SAE              | With side cutters | W/O<br>side<br>cutters |                | Arm:<br>2500<br>mm   | Arm:<br>3000<br>mm | Arm:<br>3500<br>mm | Arm:<br>2500<br>mm  | Arm:<br>3000<br>mm | Arm:<br>3500<br>mm |
| DC*            | 0.45             | -                       | 1500                   | 357            | -                          | -                  | -                  | -                  | -                  | Α                          |                | 0.51             | 722               | 772                    | 529            | A/A  | A/A                | A/A                | A/A   | A/A                | A/A                |
|                | 0.39             | 820                     | 736                    | 330            | -                          | -                  | -                  | -                  | -                  | Α                          | GP             | 0.81             | 1064              | 1128                   | 654            | A/A  | A/A                | A/A                | A/A   | A/A                | A/A                |
|                | 0.51             | 772                     | 722                    | 529            | Α                          | Α                  | Α                  | Α                  | Α                  | -                          |                | 0.92             | 1173              | 1236                   | 697            | A/A  | A/A                | A/A                | A/A   | A/A                | A/A                |
|                | 0.81             | 1128                    | 1065                   | 654            | Α                          | Α                  | Α                  | Α                  | Α                  | -                          |                | 1.05             | 1309              | 1372                   | 751            | A/A  | A/A                | A/A                | A/A   | A/A                | A/A                |
| GP             | 0.92             | 1236                    | 1173                   | 697            | Α                          | Α                  | Α                  | A                  | Α                  | -                          |                | 1.10             | 1316              | 1377                   | 836            | A/A  | A/A                | A/A                | A/A   | A/A                | A/B                |
|                | 1.05             | 1372                    | 1309                   | 751            | A                          | A                  | В                  | A                  | В                  | -                          |                | 1.17             | 1430              | 1493                   | 809            | A/A  | A/A                | A/A                | A/A   | A/A                | A/B                |
|                | 1.17             | 1493                    | 1430                   | 809<br>848     | A<br>B                     | B<br>C             | D                  | В                  | C                  | -                          |                | 1.28             | 1544<br>1607      | 1607<br>1668           | 976<br>848     | A/A<br>A/A   | A/B<br>A/B         | A/B                | A/A<br>A/B  | A/B<br>B/C         | B/C<br>B/C         |
|                | 0.73             | 1607<br>982             | 1544<br>916            | 732            | A                          | A                  | A                  | A                  | A                  | -                          |                | 1.40<br>0.73     | 916               | 982                    | 732            | A/A  | A/A                | A/B<br>A/A         | A/A   | A/A                | A/A                |
|                | 0.73             | 1130                    | 1064                   | 804            | A                          | A                  | A                  | A                  | A                  |                            |                | 0.73             | 1064              | 1130                   | 804            | A/A  | A/A                | A/A                | A/A   | A/A                | A/A                |
|                | 1.07             | 1286                    | 1220                   | 864            | A                          | В                  | C                  | A                  | В                  | -                          |                | 1.07             | 1220              | 1286                   | 864            | A/A  | A/A                | A/A                | A/A   | A/A                | A/A                |
| HD             | 1.24             | 1438                    | 1372                   | 923            | В                          | C                  | D                  | C                  | C                  | -                          | HD             | 1.24             | 1372              | 1438                   | 923            | A/A  | A/A                | A/B                | A/A   | A/B                | B/C                |
|                | 1.32             | 1516                    | 1450                   | 967            | C                          | Č                  | D                  | Č                  | D                  | -                          |                | 1.32             | 1450              | 1516                   | 967            | A/A  | A/B                | B/B                | A/B   | B/C                | B/C                |
|                | 1.49             | 1666                    | 1600                   | 1039           | С                          | D                  | -                  | D                  | D                  | -                          |                | 1.49             | 1600              | 1666                   | 1039           | A/B  | B/C                | C/C                | B/C   | C/C                | C/D                |

A: Suitable for materials with a density less than or equal to  $2100 \ kg/m^3$  B: Suitable for materials with a density less than or equal to  $1800 \ kg/m^3$ 

C: Suitable for materials with a density less than or equal to  $1500 \, kg/m^3$  D: Suitable for materials with a density less than or equal to  $1200 \, kg/m^3$ 

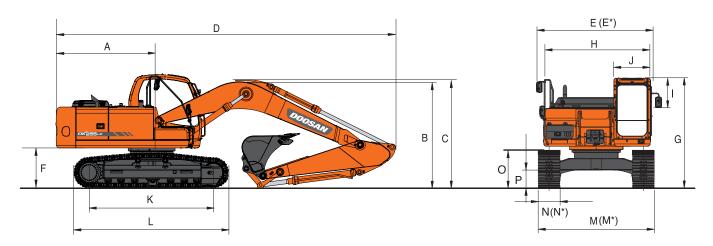
(\*) Ditch Cleaning. Based on ISO 10567 and SAE J296 arm length without quick-coupler. For reference only.

#### \* Digging forces (ISO)

| DX225LC-3<br>Shoe: 600 mm |    | Boom: 5.7 m<br>Arm: 2.9 m<br>Bucket 0.92 m <sup>3</sup><br>Counterweight: 4.3 t | Boom: 5.7 m<br>Arm: 2.4 m<br>Bucket 1.05 m <sup>3</sup><br>Counterweight: 4.3 t | Boom: 5.7 m<br>Arm: 3.5 m<br>Bucket 0.81 m <sup>3</sup><br>Counterweight: 4.3 t | SLR Boom: 8.5 m<br>Arm: 6.2 m<br>Bucket 0.39 m³<br>Counterweight: 5.3 t | Two-piece boom: 5.85 m<br>Arm: 2.9 m<br>Bucket 0.81 m <sup>3</sup><br>Counterweight: 4.3 t | Two-piece boom: 5.85 m<br>Arm: 2.4 m<br>Bucket 0.92 m <sup>3</sup><br>Counterweight: 4.3 t |
|---------------------------|----|---|---|---|---|--|--|
| BUCKET                    | t  | 14.3 / 15.2   | 14.3 / 15.2   | 14.3 / 15.2   | 9.4 / 10.0  | 14.3 / 15.2  | 14.3 / 15.2  |
| (Normal / Press. Up)      | kN | 140.2 / 149.0   | 140.2 / 149.0   | 140.2 / 149.0   | 140.2 / 149.0   | 140.2 / 149.0  | 140.2 / 149.0  |
| ARM                       | t  | 10.2 / 10.8   | 11.9 / 12.2   | 9.1 / 9.7   | 5.6 / 6.0   | 10.0 / 10.8  | 11.9 / 12.2  |
| (Normal / Press. Up)      | kN | 100.0 / 105.9   | 116.7 / 119.6   | 89.2 / 95.1   | 54.9 / 58.8   | 100.0 / 105.9  | 116.7 / 119.6  |

| DX255LC-3<br>Shoe: 600 mm |    | Boom: 5.9 m<br>Arm: 3.0 m<br>Bucket 1.10 m³ | Boom: 5.9 m<br>Arm: 2.5 m<br>Bucket 1.17 m³ | Boom: 5.9 m<br>Arm: 3.5 m<br>Bucket 0.92 m <sup>3</sup> | Two-piece boom: 6.09 m<br>Arm: 3.0 m<br>Bucket 1.10 m <sup>3</sup> | Two-piece boom: 6.09 m<br>Arm: 2.5 m<br>Bucket 1.17 m <sup>3</sup> | Two-piece boom: 6.09 m<br>Arm: 3.5 m<br>Bucket 0.92 m <sup>3</sup> |
|---------------------------|----|---|---|---|--|--|--|
| BUCKET                    | t  | 17.0 / 17.9                                 | 17.0 / 17.9                                 | 17.0 / 17.9   | 17.0 / 17.9  | 17.0 / 17.9  | 17.0 / 17.9  |
| (Normal / Press. Up)      | kN | 166.7 / 175.5                               | 166.7 / 175.5                               | 166.7 / 175.5   | 166.7 / 175.5  | 166.7 / 175.5  | 166.7 / 175.5  |
| ARM                       | t  | 12.1 / 12.8                                 | 14.6 / 15.4                                 | 11.1 / 11.7   | 12.1 / 12.8  | 14.6 / 15.4  | 11.1 / 11.7  |
| (Normal / Press. Up)      | kN | 118.6 / 125.5                               | 143.2 / 151.0                               | 108.8 / 114.7   | 118.7 / 125.5  | 143.2 / 151.0  | 108.8 / 114.7  |

# **Dimensions**



### \* Dimensions mono and two-piece boom

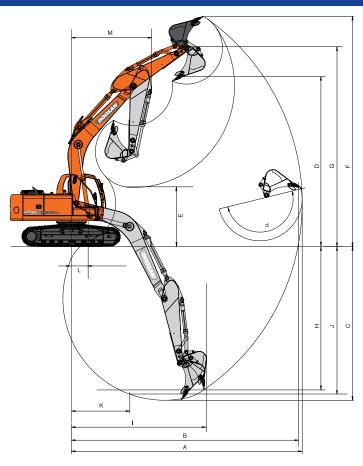
|    |                                  |      |                        | DX22 | 5LC-3 |                 |                   | DX255LC-3 |                        |       |                         |       |       |
|----|----------------------------------|------|------------------------|------|-------|-----------------|-------------------|-----------|------------------------|-------|-------------------------|-------|-------|
|    | Boom length - mm                 | On   | e-piece boo<br>5700 mm | om:  |       | ce boom:<br>350 | SLR boom:<br>8500 | On        | e-piece boo<br>5900 mm | om:   | Two-piece boom:<br>6090 |       |       |
|    | Arm length - mm                  | 2900 | 2400                   | 3500 | 2400  | 2900            | 6200              | 3000      | 2500                   | 3500  | 3000                    | 2500  | 3500  |
|    | Bucket capacity - m <sup>3</sup> | 0.92 | 1.05                   | 0.81 | 0.92  | 0.81            | 0.39              | 1.10      | 1.17                   | 0.92  | 1.10                    | 1.17  | 0.92  |
| Α  | Tail swing radius - mm           | 2790 | 2790                   | 2790 | 2790  | 2790            | 2790              | 2995      | 2995                   | 2995  | 2995                    | 2995  | 2995  |
| В  | Shipping height (boom) - mm      | 2870 | 2970                   | 3130 | 3100  | 3080            | 3190              | 2995      | 3080                   | 3380  | 3110                    | 3090  | 3460  |
| C  | Shipping height (hose) - mm      | 3005 | 3130                   | 3330 | 3100  | 3080            | 3275              | 3200      | 3300                   | 3555  | 3110                    | 3090  | 3460  |
| D  | Shipping length - mm             | 9490 | 9540                   | 9540 | 9690  | 9680            | 12355             | 10035     | 10100                  | 10060 | 10215                   | 10240 | 10145 |
| Е  | Shipping width std mm            | 2990 | 2990                   | 2990 | 2990  | 2990            | 2990              | 3200      | 3200                   | 3200  | 3200                    | 3200  | 3200  |
| E* | Shipping width narrow - mm       | -    | -                      | -    | -     | -               | -                 | 3000      | 3000                   | 3000  | 3000                    | 3000  | 3000  |
| F  | Counterweight clearance - mm     | 1055 | 1055                   | 1055 | 1055  | 1055            | 1055              | 1110      | 1110                   | 1110  | 1110                    | 1110  | 1110  |
| G  | Height over cab - mm             | 2975 | 2975                   | 2975 | 2975  | 2975            | 2975              | 2970      | 2970                   | 2970  | 2970                    | 2970  | 2970  |
| Н  | House width - mm                 | 2710 | 2710                   | 2710 | 2710  | 2710            | 2710              | 2710      | 2710                   | 2710  | 2710                    | 2710  | 2710  |
| 1  | Cab height above house - mm      | 845  | 845                    | 845  | 845   | 845             | 845               | 845       | 845                    | 845   | 845                     | 845   | 845   |
| J  | Cab width - mm                   | 1010 | 1010                   | 1010 | 1010  | 1010            | 1010              | 1010      | 1010                   | 1010  | 1010                    | 1010  | 1010  |
| K  | Tumbler distance - mm            | 3650 | 3650                   | 3650 | 3650  | 3650            | 3650              | 3835      | 3835                   | 3835  | 3835                    | 3835  | 3835  |
| L  | Track length - mm                | 4445 | 4445                   | 4445 | 4445  | 4445            | 4445              | 4625      | 4625                   | 4625  | 4625                    | 4625  | 4625  |
| М  | Undercarriage width std mm       | 2990 | 2990                   | 2990 | 2990  | 2990            | 2990              | 3200      | 3200                   | 3200  | 3200                    | 3200  | 3200  |
| M* | Undercarriage width narrow - mm  | -    | -                      | -    | -     | -               | -                 | 3000      | 3000                   | 3000  | 3000                    | 3000  | 3000  |
| N  | Shoe width std mm                | 600  | 600                    | 600  | 600   | 600             | 600               | 600       | 600                    | 600   | 600                     | 600   | 600   |
| N* | Shoe width narrow - mm           | -    | -                      | -    | -     | -               | -                 | 600       | 600                    | 600   | 600                     | 600   | 600   |
| 0  | Track height - mm                | 947  | 947                    | 947  | 947   | 947             | 947               | 992       | 992                    | 992   | 992                     | 992   | 992   |
| Р  | Ground clearance - mm            | 480  | 480                    | 480  | 480   | 480             | 480               | 450       | 450                    | 450   | 450                     | 450   | 450   |

### **\*** Component weights

| ltem                            | unit | DX225LC-3           | DX255LC-3                  | Remarks                     |
|---------------------------------|------|---------------------|----------------------------|-----------------------------|
| Upper structure without front   | kg   | 9970                | 11355                      | with counterweight          |
| Counterweight std.              | kg   | 4300 (5300 for SLR) | 5000                       |                             |
| Lower structure assembly        | kg   | 7646                | 8886                       |                             |
| Front assembly                  | kg   | 4083                | 4758                       |                             |
| Boom                            | kg   | 1670 (5700 mm)      | 1670 (5900 mm)             | including bushing           |
| Arm                             | kg   | 651 (2900 mm)       | 816 (3000 mm)              | including bushing           |
| Bucket (1.10 m <sup>3</sup> )   | kg   | 697 (0.92 m³)       | 836 (1.10 m <sup>3</sup> ) |                             |
| Boom cylinder (each)            | kg   | 180                 | 206                        |                             |
| Arm cylinder                    | kg   | 257                 | 284                        |                             |
| Bucket cylinder                 | kg   | 145                 | 172                        |                             |
| Two-piece boom                  | kg   | 1945 (5850 mm)      | 2084 (6090 mm)             |                             |
| Two-piece boom, boom cylinder   | kg   | 178                 | 205                        |                             |
| Two-piece boom, cylinder        | kg   | 270                 | 292                        |                             |
| Two-piece boom, arm cylinder    | kg   | 259                 | 288                        |                             |
| Arm                             | kg   | 566 (2400 mm)       | 708 (2500 mm)              |                             |
| Arm                             | kg   | 793 (3500 mm)       | 921 (3500 mm)              |                             |
| Dozer blade (2990 mm)           | kg   | 899                 | -                          | Dozer cylinder (each) 90 kg |
| Boom SLR (8500 mm)              | kg   | 1884                | -                          |                             |
| Arm SLR (6200 mm)               | kg   | 1056                | -                          |                             |
| Lower structure assembly narrow | kg   | -                   | 8790                       |                             |

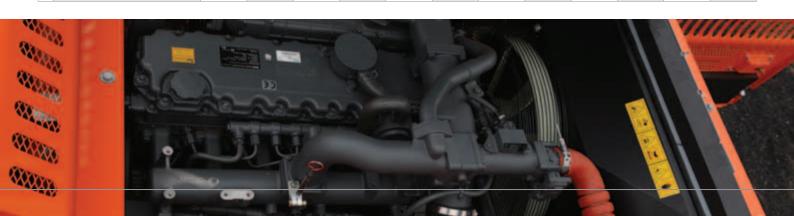
# **Working range**



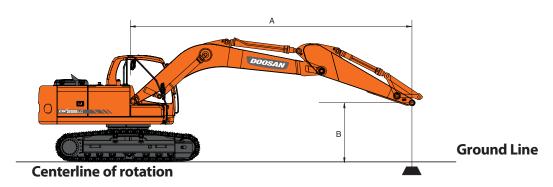


#### \* Working range mono and two-piece boom

|   |                                    |                         |      | DX25  | 5LC-3 |                      |       |       |                     |       |                         |       |       |
|---|------------------------------------|-------------------------|------|-------|-------|----------------------|-------|-------|---------------------|-------|-------------------------|-------|-------|
|   | Boom length - mm                   | One-piece boom:<br>5700 |      |       |       | Two-piece boom: 5850 |       | On    | e-piece boo<br>5900 | om:   | Two-piece boom:<br>6090 |       |       |
|   | Arm length - mm                    | 2900                    | 2400 | 3500  | 2400  | 2900                 | 6200  | 3000  | 2500                | 3500  | 3000                    | 2500  | 3500  |
|   | Bucket capacity - m <sup>3</sup>   | 0.92                    | 1.05 | 0.81  | 0.92  | 0.81                 | 0.39  | 1.10  | 1.17                | 0.92  | 1.10                    | 1.17  | 0.92  |
| Α | Max. digging reach - mm            | 9885                    | 9470 | 10390 | 9680  | 10110                | 15380 | 10175 | 9650                | 10605 | 10485                   | 9950  | 10935 |
| В | Max. digging reach (ground) - mm   | 9710                    | 9280 | 10220 | 9500  | 9940                 | 15265 | 9995  | 9455                | 10430 | 10310                   | 9765  | 10765 |
| C | Max. digging depth - mm            | 6585                    | 6080 | 7190  | 5980  | 6460                 | 11650 | 6810  | 6310                | 7315  | 6735                    | 6205  | 7210  |
| D | Max. loading height - mm           | 6840                    | 6700 | 6980  | 8010  | 8310                 | 10845 | 7025  | 6650                | 7170  | 8645                    | 8155  | 8960  |
| Е | Min. loading height - mm           | 2500                    | 3010 | 1900  | 3920  | 3320                 | 1900  | 2600  | 3100                | 2090  | 3500                    | 4100  | 3090  |
| F | Max. digging height - mm           | 9560                    | 9450 | 9660  | 10910 | 11200                | 13075 | 9705  | 9275                | 9820  | 11545                   | 11030 | 11850 |
| G | Max. bucket pin height - mm        | 8295                    | 8155 | 8440  | 9465  | 9770                 | 12075 | 8500  | 8120                | 8640  | 10115                   | 9625  | 10430 |
| Н | Max. vertical wall depth - mm      | 5625                    | 5365 | 5975  | 4955  | 5355                 | 9710  | 5200  | 4450                | 5520  | 4680                    | 4655  | 5645  |
| 1 | Max. radius vertical - mm          | 6380                    | 6025 | 6740  | 6355  | 6620                 | 10065 | 7225  | 7215                | 7520  | 7765                    | 7235  | 7560  |
| J | Max. digging depth (8' level) - mm | 6400                    | 5880 | 7020  | 5760  | 6265                 | 11550 | 6630  | 6075                | 7145  | 6635                    | 6095  | 7105  |
| K | Min. radius 8´ line - mm           | 2855                    | 2865 | 2825  | 2200  | 2110                 | 4850  | 2960  | 2875                | 2945  | 1700                    | 1700  | 1750  |
| L | Min. digging reach - mm            | 510                     | 1685 | -230  | 510   | 510                  | 155   | 690   | 1865                | 190   | -                       | -     | -     |
| М | Min. swing radius - mm             | 3580                    | 3580 | 3620  | 2790  | 2625                 | 4960  | 3720  | 3730                | 3745  | 2935                    | 3080  | 3285  |
| d | Bucket angle - °                   | 177                     | 177  | 177   | 177   | 177                  | 177   | 174   | 174                 | 174   | 174                     | 174   | 174   |



# **Lifting capacities**



#### DX225LC-3 - Standard configuration

Standard track width: 2990 mm • Boom: 5700 mm • Arm: 2900 mm • W/O Bucket • Shoe: 600 mm • Counterweight: 4300 kg

Units: 1000 kg

| A (m)      | 1.5     |              | 3.0      |                | 4.5     |              | 6.0    |                | 7.5          |              | Max. lift |                |       |
|------------|---------|--------------|----------|----------------|---------|--------------|--------|----------------|--------------|--------------|-----------|----------------|-------|
| B (m)      | ů       | <del>(</del> | <b>6</b> | ( <del>c</del> | ď       | <del>(</del> | 6      | ( <del>c</del> | <del>U</del> | <del>(</del> | 6         | ( <del>)</del> | A (m) |
| 7.5        |         |              |          |                |         |              | * 4.96 | * 4.96         |              |              | * 4.27    | * 4.27         | 6.22  |
| 6.0        |         |              |          |                |         |              | * 5.39 | 5.33           |              |              | * 3.98    | 3.81           | 7.32  |
| 4.5        |         |              |          |                |         |              | * 5.92 | 5.16           | * 5.47       | 3.62         | * 3.92    | 3.24           | 8.00  |
| 3.0        |         |              |          |                | * 8.68  | 7.51         | * 6.74 | 4.91           | 5.45         | 3.51         | * 4.03    | 2.96           | 8.35  |
| 1.5        |         |              |          |                | * 10.29 | 7.00         | 7.45   | 4.67           | 5.32         | 3.39         | * 4.30    | 2.86           | 8.42  |
| 0 (Ground) |         |              | * 6.15   | * 6.15         | * 11.05 | 6.73         | 7.26   | 4.5            | 5.22         | 3.31         | 4.59      | 2.92           | 8.22  |
| -1.5       | * 6.72  | * 6.72       | * 10.61  | * 10.61        | * 10.94 | 6.66         | 7.18   | 4.43           | 5.2          | 3.29         | 5.00      | 3.17           | 7.72  |
| -3.0       | * 11.43 | * 11.43      | * 13.89  | 13.11          | * 9.98  | 6.73         | 7.23   | 4.47           |              |              | 5.98      | 3.77           | 6.86  |
| -4.5       |         |              | * 10.55  | * 10.55        | * 7.69  | 6.97         |        |                |              |              | * 5.92    | 5.31           | 5.47  |

### DX225LC-3 - Option 1 Two-piece boom

Standard track width: 2990 mm • Boom: 3100 mm LB + 2800 mm UB • Arm: 2900 mm • W/O Bucket • Shoe: 600 mm • Counterweight: 4300 kg

Units: 1000 kg

| A (m)      | D        | 3        | 3.0               | 4.       | 4.5              |          | .0         | 7.     | .5               | Max. lift |            |       |
|------------|----------|----------|-------------------|----------|------------------|----------|------------|--------|------------------|-----------|------------|-------|
| B (m)      | Dozer    | <b>6</b> | ( <del>]</del> -1 | <u>F</u> | ( <del>]</del> e | <u>~</u> | <b>Ģ</b> ∗ | ű      | ( <del>]</del> = | 6         | <b>G</b> a | A (m) |
| 0.0        | Without  |          |                   | * 5.69   | * 5.69           |          |            |        |                  | * 4.89    | * 4.89     | 4.80  |
| 9.0        | Dozer up |          |                   | * 5.69   | * 5.69           |          |            |        |                  | * 4.89    | * 4.89     | 4.80  |
| 7.5        | Without  |          |                   | * 6.14   | * 6.14           | * 5.53   | 5.44       |        |                  | * 4.09    | * 4.09     | 6.53  |
| 7.5        | Dozer up |          |                   | * 6.14   | * 6.14           | * 5.53   | * 5.53     |        |                  | * 4.09    | * 4.09     | 6.53  |
| 6.0        | Without  |          |                   | * 6.26   | * 6.26           | * 6.31   | 5.4        | * 4.23 | 3.66             | * 3.80    | 3.58       | 7.59  |
| 0.0        | Dozer up |          |                   | * 6.26   | * 6.26           | * 6.31   | 5.71       | * 4.23 | 3.89             | * 3.80    | * 3.80     | 7.59  |
| 4.5        | Without  | * 11.29  | * 11.29           | * 8.71   | 8.17             | * 6.76   | 5.19       | * 5.39 | 3.61             | * 3.72    | 3.06       | 8.24  |
| 4.5        | Dozer up | * 11.29  | * 11.29           | * 8.71   | 8.61             | * 6.76   | 5.49       | * 5.39 | 3.85             | * 3.72    | 3.27       | 8.24  |
| 2.0        | Without  |          |                   | * 10.18  | 7.47             | * 7.60   | 4.89       | 5.48   | 3.48             | * 3.78    | 2.79       | 8.58  |
| 3.0        | Dozer up |          |                   | * 10.18  | 7.91             | * 7.60   | 5.19       | * 5.66 | 3.71             | * 3.78    | 2.99       | 8.58  |
| 1.5        | Without  |          |                   | * 10.87  | 6.88             | 7.46     | 4.6        | 5.33   | 3.34             | * 3.99    | 2.70       | 8.65  |
| 1.5        | Dozer up |          |                   | * 10.87  | 7.32             | * 7.99   | 4.9        | * 6.01 | 3.57             | * 3.99    | 2.89       | 8.65  |
| 0          | Without  |          |                   | * 10.53  | 6.59             | 7.25     | 4.41       | 5.22   | 3.24             | * 4.39    | 2.75       | 8.45  |
| 0 (Ground) | Dozer up |          |                   | * 10.53  | 7.03             | * 7.86   | 4.71       | 6.03   | 3.47             | * 4.39    | 2.95       | 8.45  |
| -1.5       | Without  | * 9.36   | * 9.36            | * 9.28   | 6.53             | * 7.11   | 4.34       | 5.19   | 3.22             | * 4.55    | 2.98       | 7.97  |
| -1.5       | Dozer up | * 9.36   | * 9.36            | * 9.28   | 6.97             | * 7.11   | 4.64       | * 5.26 | 3.45             | * 4.55    | 3.2        | 7.97  |
| 2.0        | Without  |          |                   | * 7.14   | 6.63             | * 5.48   | 4.39       |        |                  | * 3.79    | 3.53       | 7.13  |
| -3.0       | Dozer up |          |                   | * 7.14   | 7.07             | * 5.48   | 4.7        |        |                  | * 3.79    | 3.77       | 7.13  |

#### DX225LC-3 - Option 3 SLR

Standard track width: 2990 mm • Boom: 8500 mm • Arm: 6200 mm • W/O Bucket • Shoe: 800 mm • Counterweight: 5300 kg

Units: 1000 kg

| A (m)      | 1.     | .5               | 3            | .0               | 4      | .5               | 6.0    |                | 7.       | 7.5            |          | .0               | 10     | ).5              | 12           | .0                | 13       | 3.5              | Max. lift |                  |       |
|------------|--------|------------------|--------------|------------------|--------|------------------|--------|----------------|----------|----------------|----------|------------------|--------|------------------|--------------|-------------------|----------|------------------|-----------|------------------|-------|
| B (m)      | •      | ( <del>]</del> s | <del>U</del> | ( <del>]</del> 9 | 6      | ( <del>]</del> a | Ü      | <del>G</del> s | <u>B</u> | <del>G</del> s | <u>B</u> | ( <del>]</del> e | 6      | ( <del>]</del> s | <u>&amp;</u> | ( <del>]</del> -9 | <u>B</u> | ( <del>]</del> e | 6         | ( <del>]</del> a | A (m) |
| 12.0       |        |                  |              |                  |        |                  |        |                |          |                |          |                  |        |                  |              |                   |          |                  | * 2.06    | * 2.06           | 9.81  |
| 10.5       |        |                  |              |                  |        |                  |        |                |          |                |          |                  | * 2.39 | * 2.39           |              |                   |          |                  | * 1.91    | * 1.91           | 11.17 |
| 9.0        |        |                  |              |                  |        |                  |        |                |          |                |          |                  | * 2.34 | * 2.34           | * 2.27       | 1.98              |          |                  | * 1.83    | * 1.83           | 12.19 |
| 7.5        |        |                  |              |                  |        |                  |        |                |          |                |          |                  | * 2.40 | * 2.40           | * 2.40       | 1.98              |          |                  | * 1.79    | 1.65             | 12.97 |
| 6.0        |        |                  |              |                  |        |                  |        |                |          |                |          |                  | * 2.54 | 2.52             | * 2.47       | 1.94              | * 1.84   | 1.49             | * 1.79    | 1.48             | 13.52 |
| 4.5        |        |                  |              |                  |        |                  |        |                |          |                | * 2.96   | * 2.96           | * 2.74 | 2.40             | * 2.58       | 1.87              | 2.39     | 1.46             | * 1.81    | 1.36             | 13.90 |
| 3.0        |        |                  | * 9.26       | * 9.26           | * 6.25 | * 6.25           | * 4.66 | * 4.66         | * 3.82   | * 3.82         | * 3.31   | 2.93             | * 2.97 | 2.27             | * 2.73       | 1.78              | 2.34     | 1.41             | * 1.86    | 1.28             | 14.10 |
| 1.5        |        |                  |              |                  | * 7.91 | 7.15             | * 5.58 | 4.85           | * 4.38   | 3.56           | * 3.67   | 2.72             | * 3.21 | 2.13             | 2.77         | 1.69              | 2.28     | 1.36             | * 1.95    | 1.23             | 14.14 |
| 0 (Ground) |        |                  | * 3.74       | * 3.74           | * 7.36 | 6.45             | * 6.30 | 4.41           | * 4.86   | 3.27           | * 4.00   | 2.53             | 3.29   | 2.01             | 2.69         | 1.61              | 2.23     | 1.31             | * 2.07    | 1.22             | 14.02 |
| -1.5       | * 3.61 | * 3.61           | * 4.53       | * 4.53           | * 7.13 | 6.13             | * 6.75 | 4.14           | 5.14     | 3.07           | 3.97     | 2.39             | 3.19   | 1.91             | 2.62         | 1.55              | 2.2      | 1.28             | 2.14      | 1.24             | 13.74 |
| -3.0       | * 4.58 | * 4.58           | * 5.50       | * 5.50           | * 7.78 | 6.02             | 6.93   | 4.00           | 5.00     | 2.95           | 3.87     | 2.29             | 3.12   | 1.84             | 2.58         | 1.51              |          |                  | 2.24      | 1.3              | 13.27 |
| -4.5       | * 5.59 | * 5.59           | * 6.62       | * 6.62           | * 8.89 | 6.04             | * 6.87 | 3.96           | 4.95     | 2.90           | 3.83     | 2.25             | 3.09   | 1.81             | 2.57         | 1.50              |          |                  | 2.41      | 1.41             | 12.62 |
| -6.0       | * 6.69 | * 6.69           | * 7.90       | * 7.90           | * 8.64 | 6.15             | * 6.57 | 4.00           | 4.97     | 2.91           | 3.84     | 2.26             | 3.11   | 1.83             |              |                   |          |                  | 2.70      | 1.59             | 11.73 |
| -7.5       | * 7.90 | * 7.90           | * 9.42       | * 9.42           | * 7.75 | 6.35             | * 5.99 | 4.12           | * 4.79   | 2.99           | * 3.87   | 2.33             | * 3.05 | 1.92             |              |                   |          |                  | * 3.00    | 1.91             | 10.57 |
| -9.0       |        |                  | * 8.57       | * 8.57           | * 6.37 | * 6.37           | * 5.00 | 4.32           | * 3.96   | 3.16           | * 2.99   | 2.50             |        |                  |              |                   |          |                  | * 2.99    | 2.50             | 9.00  |



#### DX255LC-3 - Standard configuration

Standard track width: 3200 mm • Boom: 5900 mm • Arm: 3000 mm • W/O Bucket • Shoe: 600 mm • Counterweight: 5000 kg

Units: 1000 kg

| A (m)      | 1.      | .5       | 3.0     |                | 4.5     |                | 6.0    |                | 7.5          |              | Max. lift |          |       |
|------------|---------|----------|---------|----------------|---------|----------------|--------|----------------|--------------|--------------|-----------|----------|-------|
| B (m)      | ď       | <b>G</b> | - E     | ( <del>-</del> | P       | ( <del>p</del> | -      | ( <del>c</del> | <sup>1</sup> | <del>(</del> | 6         | <b>Ģ</b> | A (m) |
| 7.5        |         |          |         |                |         |                | * 6.42 | * 6.42         |              |              | * 4.91    | * 4.91   | 6.64  |
| 6.0        |         |          |         |                |         |                | * 6.55 | * 6.55         | * 5.44       | 4.89         | * 4.64    | * 4.64   | 7.67  |
| 4.5        |         |          |         |                |         |                | * 7.31 | 6.81           | * 6.68       | 4.82         | * 4.61    | 4.07     | 8.31  |
| 3.0        |         |          |         |                | * 10.92 | 9.95           | * 8.39 | 6.50           | 6.92         | 4.67         | * 4.75    | 3.76     | 8.64  |
| 1.5        |         |          |         |                | * 12.92 | 9.33           | * 9.44 | 6.19           | 6.76         | 4.52         | * 5.07    | 3.65     | 8.70  |
| 0 (Ground) |         |          | * 6.81  | * 6.81         | * 13.84 | 9.01           | 9.24   | 5.99           | 6.63         | 4.41         | 5.56      | 3.72     | 8.49  |
| -1.5       | * 7.80  | * 7.80   | * 11.84 | * 11.84        | * 13.72 | 8.93           | 9.14   | 5.90           | 6.59         | 4.37         | 6.03      | 4.02     | 8.00  |
| -3.0       | * 12.98 | * 12.98  | * 17.57 | * 17.57        | * 12.66 | 9.01           | 9.19   | 5.94           |              |              | 7.11      | 4.71     | 7.17  |
| -4.5       |         |          | * 13.84 | * 13.84        | * 10.20 | 9.26           |        |                |              |              | * 7.41    | 6.41     | 5.83  |

#### **DX255LC-3 - Option 1**

Standard track width: 3200 mm • Boom: 5900 mm • Arm: 3000 mm • W/O Bucket • Shoe: 800 mm • Counterweight: 5000 kg

Units: 1000 kg

| A (m)      | 1.5     |         | 3.0      |          | 4.5          |                  | 6.0      |          | 7.5          |            | Max. lift |          |       |
|------------|---------|---------|----------|----------|--------------|------------------|----------|----------|--------------|------------|-----------|----------|-------|
| B (m)      | ů       | C++     | <b>6</b> | <b>G</b> | <sup>6</sup> | ( <del>]</del> = | <b>6</b> | <b>Ģ</b> | <del>U</del> | <b>G</b> s | 6         | <b>G</b> | A (m) |
| 7.5        |         |         |          |          |              |                  | * 6.42   | * 6.42   |              |            | * 4.91    | * 4.91   | 6.64  |
| 6.0        |         |         |          |          |              |                  | * 6.55   | * 6.55   | * 5.44       | 4.94       | * 4.64    | * 4.64   | 7.67  |
| 4.5        |         |         |          |          |              |                  | * 7.31   | 6.88     | * 6.68       | 4.87       | * 4.61    | 4.12     | 8.31  |
| 3.0        |         |         |          |          | * 10.92      | 10.05            | * 8.39   | 6.56     | 7.00         | 4.72       | * 4.75    | 3.80     | 8.64  |
| 1.5        |         |         |          |          | * 12.92      | 9.43             | * 9.44   | 6.26     | 6.83         | 4.57       | * 5.07    | 3.69     | 8.70  |
| 0 (Ground) |         |         | * 6.81   | * 6.81   | * 13.84      | 9.11             | 9.35     | 6.05     | 6.71         | 4.46       | 5.62      | 3.76     | 8.49  |
| -1.5       | * 7.80  | * 7.80  | * 11.84  | * 11.84  | * 13.72      | 9.03             | 9.25     | 5.97     | 6.67         | 4.42       | 6.11      | 4.07     | 8.00  |
| -3.0       | * 12.98 | * 12.98 | * 17.57  | * 17.57  | * 12.66      | 9.11             | 9.29     | 6.01     |              |            | 7.19      | 4.76     | 7.17  |
| -4.5       |         |         | * 13.84  | * 13.84  | * 10.20      | 9.36             |          |          |              |            | * 7.41    | 6.48     | 5.83  |

#### DX255LC-3 - Option 2 Narrow

Narrow track width: 3000 mm • Boom: 5900 mm • Arm: 3000 mm • W/O Bucket • Shoe: 600 mm • Counterweight: 5000 kg

Units: 1000 kg

| A (m)      | 1.5    |                  | 3.0      |                  | 4.5     |                  | 6.0    |                  | 7.5          |                  | Max. lift |                  |       |
|------------|--------|------------------|----------|------------------|---------|------------------|--------|------------------|--------------|------------------|-----------|------------------|-------|
| B (m)      | ů      | ( <del>]</del> e | <u>4</u> | ( <del>]</del> e | ď       | ( <del>]</del> e | 4      | ( <del>]</del> e | <del>U</del> | ( <del>]</del> e | ű         | ( <del>]</del> e | A (m) |
| 7.5        |        |                  |          |                  |         |                  | * 6.42 | * 6.42           |              |                  | * 4.91    | * 4.91           | 6.64  |
| 6.0        |        |                  |          |                  |         |                  | * 6.55 | 6.51             | * 5.44       | 4.51             | * 4.64    | 4.34             | 7.67  |
| 4.5        |        |                  |          |                  |         |                  | * 7.31 | 6.28             | * 6.68       | 4.44             | * 4.61    | 3.75             | 8.31  |
| 3.0        |        |                  |          |                  | * 10.92 | 9.07             | * 8.39 | 5.97             | 6.90         | 4.30             | * 4.75    | 3.45             | 8.64  |
| 1.5        |        |                  |          |                  | * 12.92 | 8.47             | *9.44  | 5.67             | 6.73         | 4.15             | *5.07     | 3.35             | 8.70  |
| 0 (Ground) |        |                  | * 6.81   | * 6.81           | * 13.84 | 8.16             | 9.20   | 5.47             | 6.61         | 4.04             | 5.54      | 3.41             | 8.49  |
| -1.5       | * 7.80 | * 7.80           | * 11.84  | * 11.84          | * 13.72 | 8.08             | 9.11   | 5.39             | 6.57         | 4.00             | 6.01      | 3.69             | 8.00  |
| -3.0       | *12.98 | * 12.98          | * 17.57  | 15.91            | * 12.66 | 8.16             | 9.15   | 5.42             |              |                  | 7.08      | 4.31             | 7.17  |
| -4.5       |        |                  | * 13.84  | * 13.84          | * 10.20 | 8.40             |        |                  |              |                  | * 7.41    | 5.87             | 5.83  |

#### DX255LC-3 - Option 3 Two-piece boom

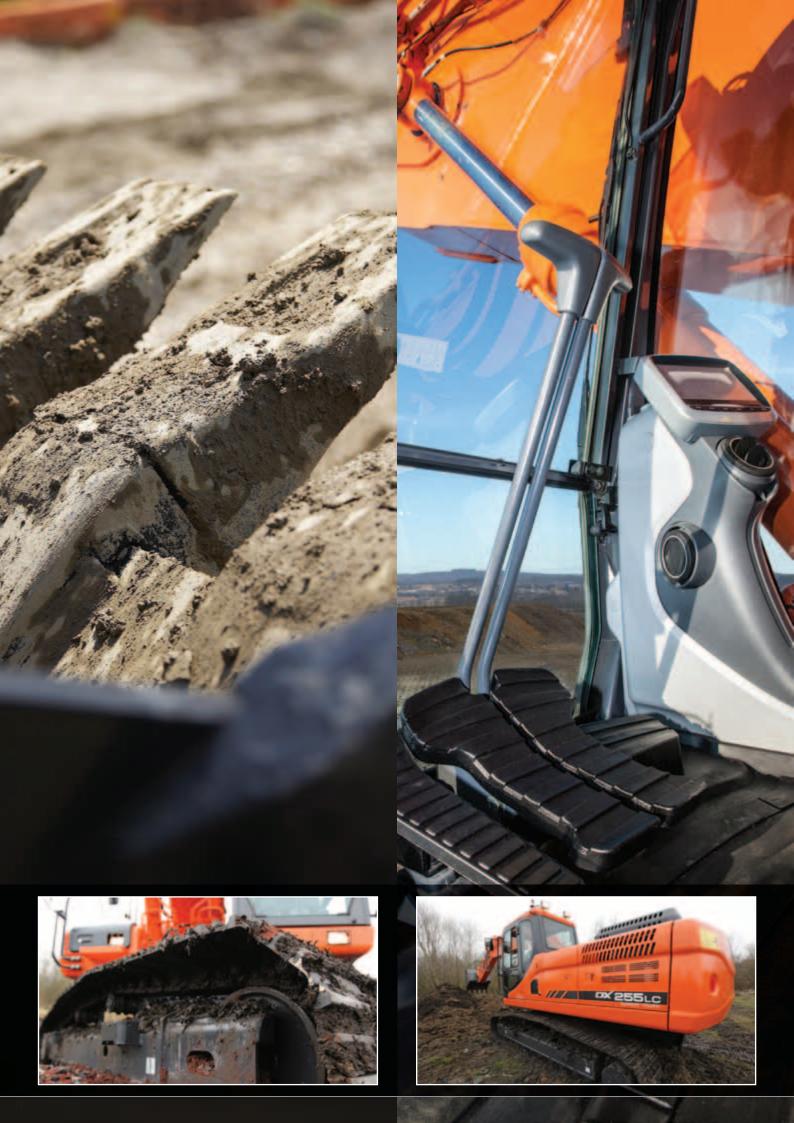
Narrow track width: 3000 mm • Two-piece boom: 3050 mm LB + 3050 mm UB • Arm: 3000 mm • W/O Bucket • Shoe: 600 mm • Counterweight: 5000 kg

Units: 1000 kg

| A (m)      | 3.0    |                  | 4.5      |                  | 6        | 6.0              |              | 7.5              |          | 9.0              |        | Max. lift        |       |  |
|------------|--------|------------------|----------|------------------|----------|------------------|--------------|------------------|----------|------------------|--------|------------------|-------|--|
| B (m)      | ů      | ( <del>]</del> e | <u>F</u> | ( <del>]</del> e | <u>u</u> | ( <del>]</del> e | <sup>1</sup> | ( <del>]</del> e | <u>u</u> | ( <del>]</del> e | -      | ( <del>]</del> e | A (m) |  |
| 9.0        |        |                  | * 7.49   | * 7.49           |          |                  |              |                  |          |                  | * 5.56 | * 5.56           | 5.50  |  |
| 7.5        |        |                  |          |                  | * 7.10   | 6.73             |              |                  |          |                  | * 4.80 | * 4.80           | 7.04  |  |
| 6.0        |        |                  | * 7.31   | * 7.31           | * 7.69   | 6.62             | * 6.56       | 4.58             |          |                  | * 4.49 | 4.05             | 8.02  |  |
| 4.5        |        |                  | * 11.01  | 9.91             | * 8.77   | 6.35             | * 6.87       | 4.48             |          |                  | * 4.40 | 3.53             | 8.63  |  |
| 3.0        |        |                  | * 12.70  | 9.09             | * 9.51   | 5.99             | 6.91         | 4.31             |          |                  | * 4.47 | 3.26             | 8.95  |  |
| 1.5        |        |                  | * 13.64  | 8.43             | 9.42     | 5.66             | 6.72         | 4.14             | * 4.75   | 3.18             | * 4.69 | 3.17             | 9.01  |  |
| 0 (Ground) |        |                  | * 13.30  | 8.14             | 9.18     | 5.45             | 6.59         | 4.02             |          |                  | * 5.10 | 3.24             | 8.81  |  |
| -1.5       | * 9.71 | * 9.71           | * 11.92  | 8.09             | 9.09     | 5.37             | 6.55         | 3.99             |          |                  | * 5.67 | 3.50             | 8.33  |  |
| -3.0       |        |                  | * 9.56   | 8.21             | * 7.49   | 5.43             | * 5.02       | 4.09             |          |                  | * 4.91 | 4.07             | 7.54  |  |

- 1. Lifting capacities are in compliance with ISO 10567:2007(E).
- 2. The load point is at the end of the arm.3. \* = The nominal loads are based on hydraulic capacity.
- 4. The nominal loads shown do not exceed 75% of tipping loads or 87% of hydraulic lifting capacity.
  5. For lifting capacity with bucket, simply subtract the actual weight of the bucket from the values.
  6. The configurations indicated do not necessarily reflect the standard equipment of the machine.

: Rating over front ☐: Rating over side or 360°



# Standard and optional equipment



#### \* Standard equipment

**Engine**DOOSAN DL06K Diesel engine combined with e-EPOS System,

Common Rail direct injection, EU Stage IIIB compliant, EGR

Diesel particulate filter (DPF)

Auto-idle

#### Hydraulic system

Boom and arm flow regeneration

Swing anti-rebound valves

Spare ports (valve)

One-touch power boost

Breaker piping

Cylinder cushioning & contamination seals

Control of auxiliary hydraulic flow and pressure from the display panel

#### Cab & Interior

Roll Over Protective Structure (ROPS)

Pressurised, sound-insulated and CabSus mounted cab

Heated, adjustable air suspension seat with adjustable headrest and armrest

Jog shuttle switch with attachment management system

Air conditioning with climate control

Pull-up type front window with sun roller blind and removable lower front window

Sliding left windows with lock

Ceiling light

Intermittent upper windshield wiper

Multiple storage compartments (e.g. document holder under seat)

Rain visor

Flat, spacious, easy-to-clean floor

Cigarette lighter and ashtray

Cup holder

Anti-theft protection

Hot and cool box

Fuel control dial

7" (18 cm) LCD colour monitor panel

Engine speed (RPM) control dial

Hydrostatic 2-speed travel system with manual or automatic shift

Automatic rear window defroster

4 operating modes & 4 working modes

Radio-ready and remote radio ON/OFF switch

12 V power socket

Serial communication port for laptop PC interface

Adjustable PPC wrist control levers for arm, boom, bucket and swing, with sliding

proportional control for attachments, auxiliary hydraulic buttons and one-touch power boost USB port & auxiliary input

Diesel particulate filter regeneration switch

Tool storage area

Travel pedals and hand levers

Master key

#### Safety

Boom and arm cylinder safety valves

Overload warning device

Large handrail and step

Rotating beacon

Rear view camera Punched metal anti-slip plates

Hydraulic safety lock lever

Safety glass

Hammer for emergency escape

Right and left rearview mirrors

Emergency engine stop and hydraulic pump control switches

Engine overheat and restart prevention system

Parking brake and cab swing lock pin Reinforced cast steel pivot points

Upperstructure maintenance compartment doors and lockable fuel cap

Battery cut-off switch

Halogen work lights (2 front frame, 4 front cab-mounted, 2 rear cab-mounted,

2 boom-mounted and 1 rear side)

Mirror on counterweight

Mono boom: DX225LC-3: 5700 mm – arm: 2900 mm Mono boom: DX255LC-3: 5900 mm - arm: 3000 mm

Counterweight: DX225LC-3: 4300 mm / DX255LC-3: 5000 kg

Auto shut-off fuel filler pump

Double element air cleaner

Fuel pre-filter with water separator sensor

Dust screen for radiator/oil cooler

Separated engine hoods with gas spring. DPF hood screwed & protected

Self-diagnostic function

Battery (2 x 12 V, 150 Ah), alternator (24 V, 80 A)

Electric horn

Remote greasing for swing circle and workgroup pivot points

Guards for boom lights

Fixed undercarriage DX225LC-3: 2990 mm / DX255LC-3: 3200 mm

Hydraulic track adjuster

Normal track guards

Greased and sealed track links

600 mm triple grouser shoe

#### \* Optional equipment

#### Cab & Interior

MP3/USB radio or MP3/USB radio with CD player

#### Safety

FOGS cab - top and front cab guards (ISO 10262)

Front window upper and lower guards

2 Lateral safety bars (ISO 2867:2011)

Two-piece boom: DX225LC-3: 5850 mm with 2400 or 2900 mm arm

Two-piece boom: DX255LC-3: 6090 mm with 2500, 3000 or 3500 mm arm

SLR DX225LC-3: boom: 8500 mm with 6200 mm arm and 5300 kg counterweight

Arms: DX225LC-3: 2400 mm or 3500 mm / DX255LC-3: 2500 mm or 3500 mm

Doosan buckets: full range of GP, HD & Rock buckets Doosan breaker: DXB190H and Doosan quick-couplers

Hydraulic piping for crusher, quick coupler, clamshell, tilting and rotating buckets

Additional filter for breaker piping

Floating boom function

Wiper for lower front window

Double pump flow

Water separator with heater Engine coolant heater

Plug heater

Additional 12 V power socket

Straight travel pedal

Telescopic rotating beacon

Bio oil

Automatic lubrication system

Microphone

Alarm for travel & swing

#### Alarm for travel Undercarriage

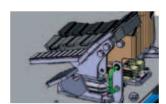
Narrow fixed undercarriage DX255LC-3: 3000 mm

700, 800 & 900 mm triple grouser shoe DX225LC-3: Dozer blade 2990, 3090, 3190 & 3290 mm



### Dozer blade (on DX225LC-3)

For dozing and working on sloped terrains. It also increases stability when lifting.



Straight travel pedal

Allows more operator comfort when multi-tasking.



A range of dependable Doosan buckets is available to cover several applications.



2 additional lateral safety bars

With raised height for increased



#### Engine coolant heater

Improves start-up ability in extremely cold conditions by heating coolant and fuel.



**Doosan breakers and** quick-couplers

Doosan provides the tough, reliable equipment you need for demolition work.

Some of these options may be standard in some markets. Some of these options may not be available for certain markets. Please check with your local DOOSAN dealer for more information about availability or to adapt your machine to your application needs.



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- Highest quality genuine parts
- Large, dedicated staff of factory-trained aftermarket professionals in the field





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